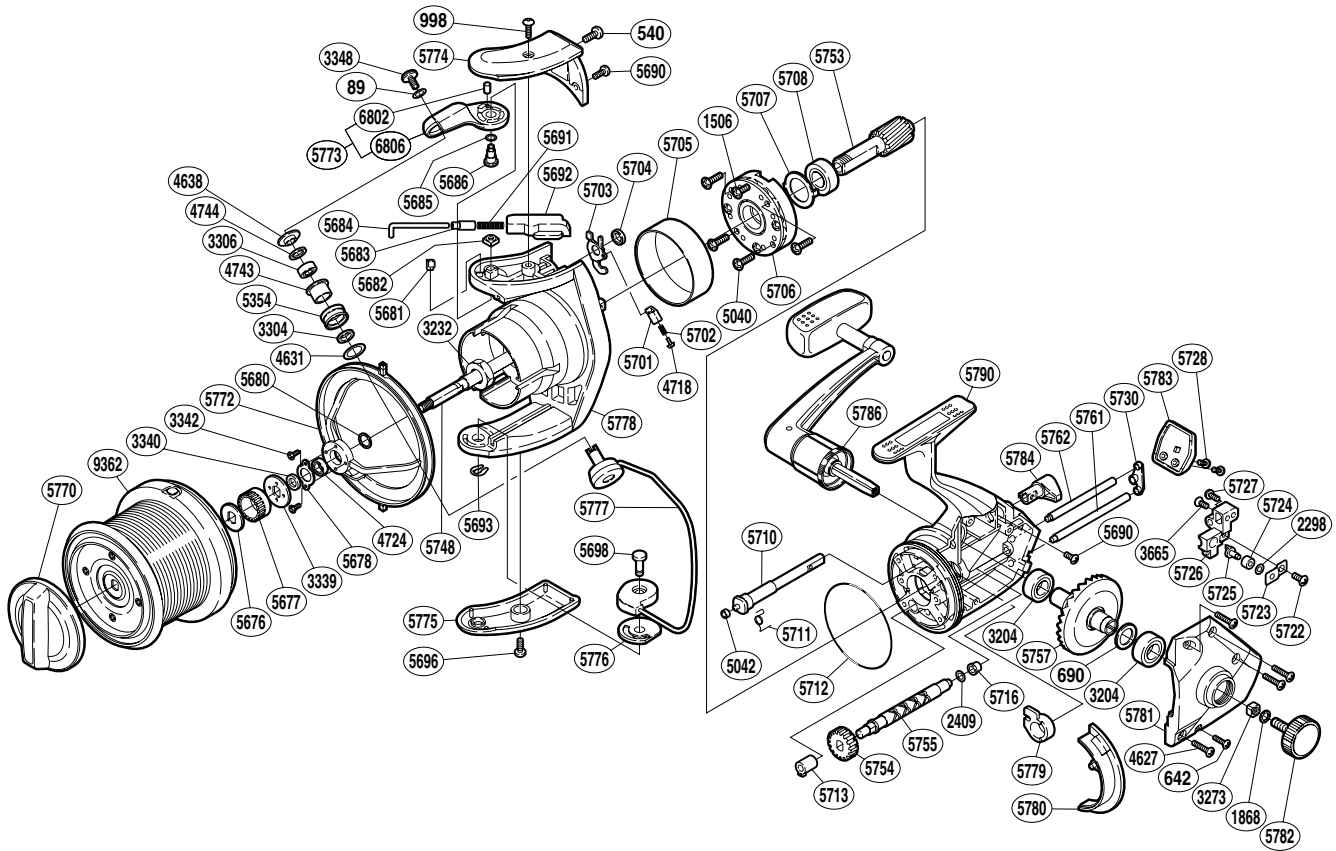


SHIMANO®

ULTEGRA

ULT-XT14000



| Part No. | Description | Part No. | Description | Part No. | Description |
|----------|----------------------------------|----------|------------------------------|----------|----------------------------|
| RD 0089 | Lock Washer | RD 5678 | Bearing Retainer | RD 5726 | Oscillating Slider |
| RD 0540 | Bail Spring Cover Screw (medium) | RD 5680 | Line Safety Guard Spacer (B) | RD 5727 | Slider Retainer Screw (B) |
| RD 0642 | Side Cover Screw (small) | RD 5681 | Angle Controller | RD 5728 | Rear Protector Screw |
| RD 0690 | Drive Gear Washer | RD 5682 | Bail Arm Nut | RD 5730 | Worm Shaft Retainer Washer |
| RD 0998 | Bail Spring Cover Screw (long) | RD 5683 | Spring Guide (A) Support | RD 5748 | Main Shaft |
| RD 1506 | Clutch Cover Screw | RD 5684 | Bail Spring Guide (A) | RD 5753 | Pinion Gear |
| RD 1868 | Handle Lock Washer | RD 5685 | Spacer | RD 5754 | Idle Gear |
| RD 2298 | Spacer | RD 5686 | Bail Arm Shaft | RD 5755 | Worm Shaft |
| RD 2409 | Worm Shaft Spacer | RD 5690 | Multi-Purpose Screw | RD 5757 | Drive Gear |
| RD 3204 | Ball Bearing | RD 5691 | Bail Spring | RD 5761 | Oscillating Guide (long) |
| RD 3232 | Rotor Nut | RD 5692 | Bail Spring Guide (B) | RD 5762 | Oscillating Guide (short) |
| RD 3273 | Handle Screw Lock | RD 5693 | "U" Lock | RD 5770 | Drag Knob |
| RD 3304 | Bearing Spacer | RD 5696 | Guard Screw | RD 5772 | Line Safety Guard |
| RD 3306 | Line Roller Bearing | RD 5698 | Bail Hold Support Shaft | RD 5773 | Bail Arm |
| RD 3339 | Spool Support (B) | RD 5701 | Lever Spring Guide (B) | RD 5774 | Bail Spring Cover |
| RD 3340 | Line Safety Guard Spacer (A) | RD 5702 | Lever Spring | RD 5775 | Bail Hold Support Guard |
| RD 3342 | Bearing Retainer Screw | RD 5703 | Bail Trip Lever | RD 5776 | Bail Hold Support Spacer |
| RD 3348 | Line Roller Screw | RD 5704 | Trip Lever Spacer | RD 5777 | Bail Assembly |
| RD 3665 | Slider Retainer Screw (A) | RD 5705 | Roller Clutch Ring | RD 5778 | Rotor |
| RD 4627 | Side Cover Screw (large) | RD 5706 | Roller Clutch Assembly | RD 5779 | Bushing |
| RD 4631 | Spacer | RD 5707 | Bearing Washer | RD 5780 | Side Cover Flange |
| RD 4638 | Line Roller Washer | RD 5708 | Ball Bearing | RD 5781 | Side Cover |
| RD 4718 | Lever Spring Guide (A) | RD 5710 | Anti-Reverse Cam | RD 5782 | Handle Screw Cap |
| RD 4724 | Ball Bearing | RD 5711 | Anti-Reverse Cam Spring | RD 5783 | Rear Protector |
| RD 4743 | Line Roller Bushing | RD 5712 | "O" Ring (large) | RD 5784 | Anti-Reverse Lever |
| RD 4744 | Roller Bearing Seal | RD 5713 | Worm Bushing (front) | RD 5786 | Handle Assembly |
| RD 5040 | Roller Clutch Screw | RD 5716 | Worm Bushing (rear) | RD 5790 | Body |
| RD 5042 | Anti-Reverse Cam Ring | RD 5722 | Oscillating Pawl Cover Screw | RD 6802 | Bail Arm Bushing |
| RD 5354 | Line Roller | RD 5723 | Oscillating Pawl Cover | RD 6806 | Bail Arm |
| RD 5676 | Spool Washer | RD 5724 | Oscillating Slider Bushing | RD 9362 | Spool Assembly |
| RD 5677 | Spool Support (A) | RD 5725 | Oscillating Pawl | | |