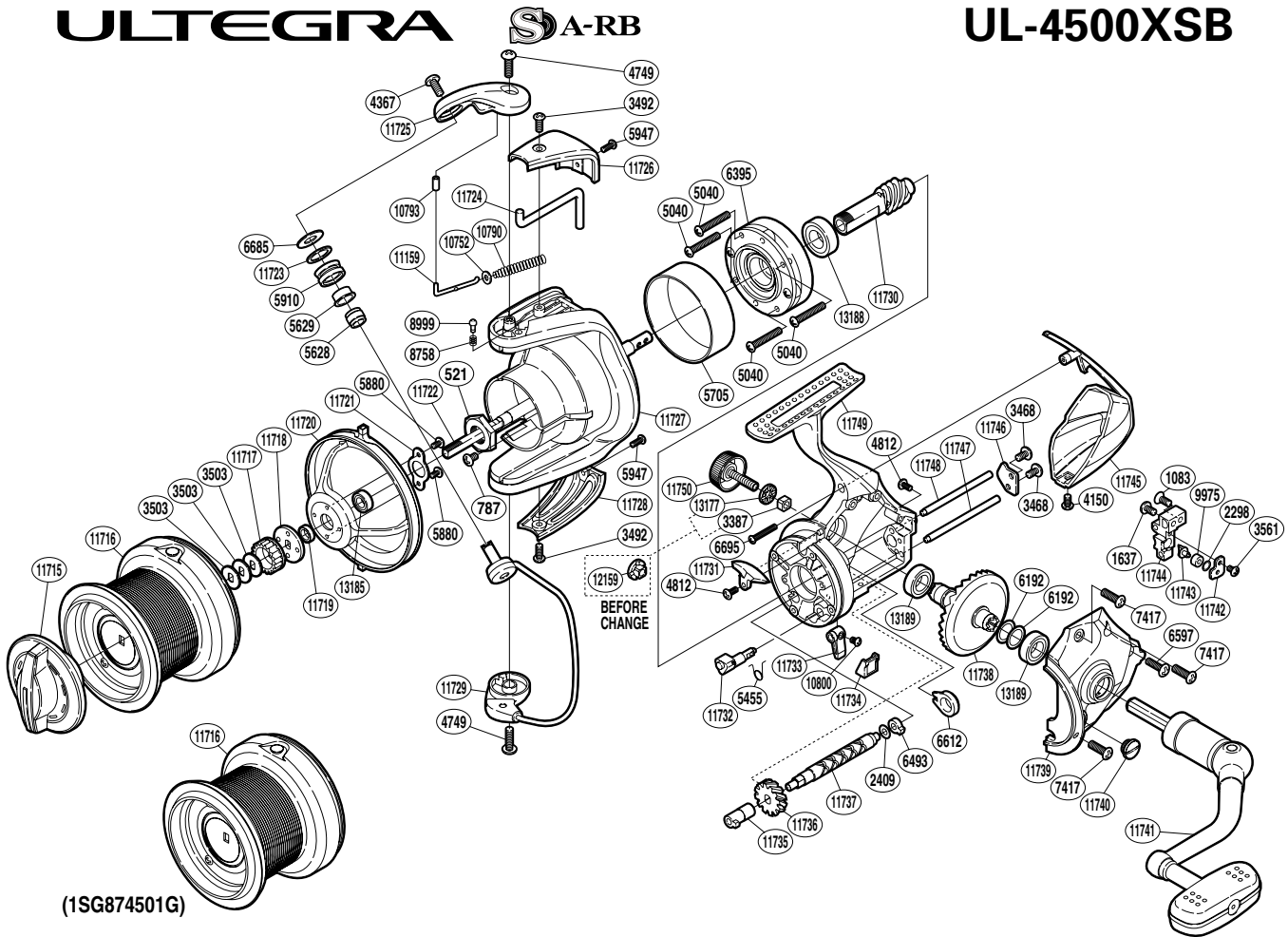


SHIMANO

ULTEGRA S-A-RB

UL-4500XSB



(1SG874501G)

Part No.	Description	Part No.	Description	Part No.	Description
RD 0521	Rotor Nut	RD 6612	Bushing	RD11730	Pinion Gear
RD 0787	Screw	RD 6685	Line Roller Washer	RD11731	Bail Trip Strike
RD 1083	Screw	RD 6695	Screw	RD11732	Anti-Reverse Cam
RD 1637	Screw	RD 7417	Screw	RD11733	Anti-Reverse Lever
RD 2298	Spacer	RD 8758	Click Spring	RD11734	Anti-Reverse Lever Cover
RD 2409	Spacer	RD 8999	Click Pin	RD11735	Worm Bushing (front)
RD 3387	Handle Screw Lock	RD 9975	Oscillating Slider Bushing	RD11736	Idle Gear
RD 3468	Screw	RD10752	Bail Spring Guide A Support	RD11737	Worm Shaft
RD 3492	Screw	RD10790	Bail Spring	RD11738	Drive Gear
RD 3503	Spool Washer	RD10793	Bail Arm Collar	RD11739	Side Cover
RD 3561	Screw	RD10800	Screw	RD11740	Oil Cap
RD 4150	Screw	RD11159	Bail Spring Guide A	RD11741	Handle Assembly
RD 4367	Screw	RD11715	Drag Knob	RD11742	Oscillating Pawl Retainer
RD 4749	Screw	RD11716	Spool Assembly	RD11743	Oscillating Pawl
RD 4812	Screw	RD11717	Spool Support A	RD11744	Oscillating Slider
RD 5040	Screw	RD11718	Spool Support B	RD11745	Rear Protector
RD 5455	Anti-Reverse Cam Spring	RD11719	Line Safety Guard Washer	RD11746	Worm Shaft Retainer
RD 5628	Line Roller Collar	RD11720	Line Safety Guard	RD11747	Oscillating Guide B
RD 5629	Line Roller Bushing	RD11721	Bearing Retainer	RD11748	Oscillating Guide A
RD 5705	Roller Clutch Ring	RD11722	Main Shaft	RD11749	Body
RD 5880	Screw	RD11723	Line Roller Spacer	RD11750	Handle Screw Cap
RD 5910	Line Roller	RD11724	Bail Trip Lever	RD13177	Handle Screw Cap Spacer
RD 5947	Screw	RD11725	Bail Arm	RD13185	Ball Bearing
RD 6192	Washer	RD11726	Bail Spring Cover	RD13188	Ball Bearing
RD 6395	Roller Clutch Assembly	RD11727	Rotor	RD13189	Ball Bearing
RD 6493	Worm Bushing (rear)	RD11728	Bail Hold Support Guard		
RD 6597	Screw	RD11729	Bail Assembly	RD12159	Handle Screw Lock Washer (before change)